

Hydrogen Bond Effects: A Strategy for Improving Controllability in **Organocatalytic Photoinduced Controlled Radical Polymerization Targeting High Molecular Weight**

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Hvdrogen Bond Effects demands higher controllability of catalysts. The monomers can be converted O N Ph Ph C into the polymers nearly quantitatively under simulated or natural sunlight weight photo-RCMP, in terms of both monomer conversion and molecular weight 2000 Cat. 1500 ion (s) controllability. The insights of the effects are revealed as the intramolecular

hydrogen bond of the N-oxide catalyst modifies the electron density of N-oxide, and thereby facilitates the regeneration of the catalyst (activator) and release of I_2 as a predominant effective regulator of radical concentration, by the studies of X-ray analysis, control experiments, density functional theory calculation, ultraviolet-vis absorption spectroscopy, etc.

KEYWORDS: organocatalysis, photocatalysis, controlled radical polymerization, high molecular weight, mechanism

INTRODUCTION

Photoinduced controlled radical polymerization (photo-CRP, Scheme 1a), especially the reactions regulated by natural and

most organocatalytic photoinduced controlled radical polymerization as it

irradiation. Strong hydrogen bond effects are observed in this high-molecular-

Scheme 1. Simplified Mechanism Schematics of (a) Photo-CRP and (b) Photo-RCMP



clean sunlight, is now particularly attractive and promising in practical applications due to its unique advantages including mild conditions, simple operation, few side-reactions, and spatial and temporal control.¹⁻¹⁵ Thereinto, organocatalytic photo-CRP is more environment-friendly, and emerges as an ideal method for the synthesis of metal-free polymer materials with low toxicity. However, the controllability for organocatalytic photo-CRP is still poor in the cases of achieving highmolecular-weight (M_w) polymers.¹⁶ As the high molecular weights and their distributions of polymers are important in material design for tuning mechanical, thermodynamic, and

optical properties, many attempts have been done to improve the status and very limited success has been achieved in the past years.^{5,14–19} Elegantly, Goto and later Zhu et al. developed photoinduced reversible complexation-mediated polymerization (photo-RCMP) (Scheme 1b) catalyzed by amines,¹⁹⁻²¹ pyridine N-oxides,¹⁸ carbonyl solvents,²² etc., which emerges as a type of organocatalytic photo-CRP. It has many appealing intrinsic features, such as the use of inexpensive and relatively nontoxic compounds, feasibility over the whole visible region and near-infrared region, and applicability to a range of polymer designs but failed also to give high-molecular-weight polymers with a narrow distribution, which demands higher controllability of catalytic systems.¹⁸⁻²⁸ Therefore, it is of great significance to develop novel catalysts to conquer the challenge of achieving highmolecular-weight polymers with narrow M_w distributions via organocatalytic photo-CRP.

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Table 1. Polymerizations of MMA^a



^{*a*}Under simulated sunlight irradiation (using a xenon lamp with an output optical power of 10 W and a wavelength of about 350–900 nm) at ambient temperature, 2-iodo-2-methylpropionitrile (CPI) was used as the initiator, bulk polymerization. ^{*b*}Monomer conversion measured by ¹H NMR. ^{*c*}Under natural sunlight exposure. ^{*d*}Using ethyl phenylacetate (EPA) as the solvent, EPA/MMA (v/v,1/2). ^{*c*}Without an initiator. ^{*f*}*n*(I₂)/*n*(catalyst) = 5/100. ^{*g*}*n*(I₂)/*n*(catalyst) = 7.5/100.

The challenge in synthesizing high-molecular-weight polymers by CRP is the almost inevitable loss of the livingness due to the extremely low concentration of the regulator or deactivator during extended reaction times and iterative initiations. The key to conquering this challenge is to extend the time scale of "living" polymerization via reducing the radical concentration in the polymerization system. As the mechanism studies for RCMP show, the I₂/catalyst complex $(I_2$...Cat.) is one primary deactivator and the system that is more conducive to releasing I2 exhibits higher polymerization controllability.²⁹ Combining our studies on CRP,³⁰⁻³⁶ we envisioned that facilitating the release of I2 as another predominant regulator (deactivator) could improve the controllability of photo-RCMP targeting high molecular weight. Thus, we designed Cat.1 with an intramolecular hydrogen bond as it weakens the binding of the N-oxide catalyst to I2 for our initial study. The N-oxide catalysts derived from amino alcohol could mediate successfully the wellcontrolled photo-RCMP of various methacrylates and a fluorinated acrylate under simulated or natural sunlight irradiation. More remarkably, we are pleased to find strong hydrogen bond effects in the preparation of high-molecularweight polymers, in which the molecular weights are still wellcontrolled (D < 1.5) even when M_n is higher than 800 kg/mol, improving the controllability of high-molecular-weight photo-RCMP greatly compared to the known systems. The mechanism involving the hydrogen bond effect is well-studied by X-ray analyses, control experiments, nuclear magnetic resonance (NMR) experiments, ultraviolet (UV)-vis spectrum analyses, and density functional theory (DFT) calculations. Herein, we will report the preliminary results.

RESULTS AND DISCUSSIONS

Design, Synthesis, Application, and Hydrogen Bond Effects of Cat.1 for the Polymerizations of Methyl Methacrylate. It is well known that the intramolecular hydrogen bond between O⁻ and active H is very important for the configuration and stability of N-oxides derived from chiral amino acids/alcohols.³⁷⁻⁴⁰ Obviously, the intramolecular hydrogen bond can tune the electron density of O⁻, and thus the complexation of N-oxide with iodine radical, I2 and alkyliodide.¹⁸ Thus, it is promising for these N-oxide catalysts to improve the controllability of polymerization by weakening their binding toward I₂ while ensuring a high polymerization rate. Derived from (1R,2S)-2-amino-1,2-diphenylethanol, **Cat.1** was conveniently prepared (see Supporting Information) and contains an intramolecular hydrogen bond provided by the hydroxyl group (Table 1). In addition, we also synthesized the N-oxides Cat.2 and Cat.3, which are derived from Cat.1 via protecting the hydroxyl using CH₃I and t-butyldimethylchlorosilane, respectively.

Initially, we carried out a bulk polymerization of methyl methacrylate (MMA) targeting the polymerization degree (DP_{target}) as 200 under natural sunlight irradiation ([MMA]₀/[**Cat.1**]₀/[CPI]₀ = 400/1/2). As shown in Table 1 (run 1), 67% of conversion is achieved without magnetic stirring in 8 h by one working day of sunlight exposure (from 8:30 am to 4:30 pm of October 3rd in Shanghai), with a well-controlled molecular weight ($D = M_w/M_n = 1.18$). In order to facilitate operation and comparison, the other polymerizations were conducted with magnetic stirring under simulated sunlight irradiation using the xenon lamp (with an output optical power of 10 W and a wavelength of about 350–900 nm) at indoor ambient temperature. **Cat.1** catalyzes the polymerization efficiently with nearly complete monomer conversion (97%) within 10 h (run 2) and well-controlled molecular weight. The

polymerization using EPA as the solvent $(V_{\text{EPA}}/V_{\text{MMA}} = 1/2)$ is also very efficient (run 3), giving a conversion of 77% in 10 h and a well-controlled molecular weight (D = 1.12). Without an initiator (CPI) or a catalyst, nearly no polymerization takes place under irradiation (runs 4–5). This means that the observed successful photo-RCMP is due to the combination of CPI and N-oxide.

The whole polymerization process up to 97% conversion was tracked (run 2, Table 1). The result shows that the first-order plot of the monomer concentration [M] (Figure 1a) is



Figure 1. (a) Conversion (red) and $\ln([M]_0/[M])$ (blue) versus time during the whole photo-RCMP (bulk polymerization) process of MMA by **Cat.1** (run 2 in Table 1). (b) Conversion (red) and $\ln([M]_0/[M])$ (blue) versus time using **Cat.1** during the photo-RCMP of MMA, in which the light was turned on for 1 h and off for 2 h in a repetitive manner for five cycles.

linear. The molecular weight agrees with the theoretical value and the polydispersity index is as small as 1.03-1.32 during the whole process, meaning a sufficiently high frequency of the activation-deactivation cycle (Figure S1a). The detailed experimental data are shown in Supporting Information

Table 2. Polymerizations of Various Monomers^a

(Table S1). Figure 1b shows the excellent temporal control and photoswitchability of the polymerization. Light was turned on for 1 h and off for 2 h in a repetitive manner for five cycles. When the light is turned on, the system is switched "on" and the polymerization smoothly proceeds in all cycles. When the light is turned off, the system is immediately switched "off", and perfectly no polymerization occurs in the dark. The M_n and dispersity are also well controlled (Figure S1b).

Under the same conditions, Cat.3 can efficiently mediate the polymerization at $DP_{target} = 200$ (run 7), affording wellcontrolled molecular weight. By contrast, the conversion by Cat.2 is only 10% in 10 h (run 6). Proton NMR (¹H NMR) measurement revealed that Cat.2 had completely decomposed within about three days after synthesis. Cat.2 is prone to Cope elimination, which occurs through a transition state of a planar five-membered ring (Figure S3).⁴¹⁻⁴⁷ By contrast, about five months after completing all the relevant experiments, the ¹H NMR and mass spectrometry measurements of Cat.3 were conducted and show that the structure was retained during storage. In addition, the structures of Cat.1 and Cat.3 were tracked under the similar conditions of polymerization (under the irradiation of a xenon lamp at $35(\pm 5)$ °C) by ¹H NMR spectra analysis using toluene- d_8 (90%)/acetonitrile- d_3 (10%) as the solvent (a model of MMA medium),¹⁸ and no obvious change was observed in the spectra within 10 h. Probably, it is because that the large steric resistance of its t-butyldimethylsilyl-group leads to a high ring tension of the transition state, and thereby the hindered Cope elimination. The best pyridine N-oxide in the literature (4-(piperidin-1-yl)pyridine N-oxide (PPD-PO), Cat.4),¹⁸ was also used for the polymerization of MMA (run 8), giving a monomer conversion of 90% within 10

Ì	O O∕ ^{nC₄H} 9 BMA	0 0 0 0 nC ₁₂ H ₂₅ LMA	O O O O PEGMA	O U O TFEMA	CF ₃	F F F HFBMA	HO N+		N +
\downarrow		O F HFBA				O CN CPI	Cat.1	Cat.3	`N´ - O Cat.4
run	monomer	Cat.	$[Cat.]_0/[MMA]_0$	DP _{target}	<i>t</i> (h)	Conv. ^b (%)	$M_{\rm n,GPC}$ (kg/mol)	$M_{ m n,theo}~(m kg/mol)$	Đ
1	BMA	Cat.1	1/400	200	10	95	28.4	27.2	1.13
2	LMA	Cat.1	1/400	200	10	73	37.8	37.3	1.18
3	PEGMA	Cat.1	1/400	200	10	99	126	94.2	1.03
4	TFEMA	Cat.1	1/400	200	10	97	31.1	32.8	1.14
5	HFBMA	Cat.1	1/200	100	10	99	26.6	25.0	1.07
6	DMAEMA	Cat.1	1/400	200	10	96	36.2	30.4	1.18
7	HFBA	Cat.1	1/200	100	10	99	21.1	23.6	1.20
8	BzMA	Cat.1	1/400	200	10	98	54.5	34.7	1.35
9	MEMA	Cat.1	1/400	200	10	93	30.8	27.0	1.19
10 ^c	BzMA	Cat.1	1/1000	5000	24	67	652	590	1.42
11 ^d	MEMA	Cat.1	1/1000	5000	24	99	684	714	1.42
12 ^c	BzMA	Cat.3	1/1000	5000	24	26	346	229	1.41
13 [°]	BzMA	Cat.3	1/1000	5000	39	33	697	291	1.68
14 ^d	MEMA	Cat.3	1/1000	5000	24	53	1263	382	1.60
15 ^c	BzMA	Cat.4	1/1000	5000	24	28	2370	247	2.44
16 ^d	MEMA	Cat.4	1/1000	5000	24	28	368	202	1.55

^{*a*}Under simulated sunlight irradiation (using a xenon lamp with an output optical power of 10 W and a wavelength of about 350–900 nm) at ambient temperature, CPI was used as the initiator, bulk polymerization. ^{*b*}Monomer conversion measured by ¹H NMR. ^{*c*} $n(I_2)/n(\text{catalyst}) = 10/100$.

h with a narrow M_w distribution (D = 1.27). However, the molecular weight of the polymer is significantly higher than the theoretical value, suggesting that the polymerization by **Cat.4** is less controllable than that by **Cat.1** in such a polymerization. In the work by Goto and co-workers, **Cat.4** (PPD-PO) also efficiently mediated the controlled photo-CMRP of MMA with $DP_{target} = 200.^{18}$ The polymerization gave 76% conversion in 11 h, a M_n of 15 kg/mol, and a narrow D of 1.12, which are not exactly the same as those achieved by **Cat.4** in this work. It should be due to the different polymerization conditions.

Subsequently, we probed the potential of these catalysts in maintaining control over higher molecular weights. Initially, we conducted a range of polymerizations with DP_{target} from 1000 to 5000 by Cat.1. As an excellent radical concentration regulator commonly employed in RCMP,^{18,20,21,23} a small amount of I2 was added to increase the deactivation rate and thereby improve the controllability of high-molecular-weight polymerizations. The polymerization of MMA at DP_{target} = 1000 was conducted in the presence of $I_2 (n(I_2)/n(\text{catalyst}) =$ 0.05), giving a high conversion of 97% in 26 h, a $M_{\rm n}$ of 95 kg/ mol, and a narrow *D* of 1.28 (run 9). The polymerization with the DP_{target} of 3000 is also well controlled, affording 99% conversion in 39 h, a high M_n of 362 kg/mol, and a narrow Dof 1.19 (run 10). Further increasing DP_{target} to 5000 and I_2 dosage $(n(I_2)/n(\text{catalyst}) = 0.075)$, the polymerization reaction is still fast and well controlled, affording 99% conversion in 39 h as well as a high $M_{\rm n}$ of 497 kg/mol, very close to the theoretical value and a relatively narrow D of 1.49 (run 11). These results are very remarkable, as to the best of our knowledge, organocatalytic photo-CRP has rarely been reported to achieve PMMA with such high and controlled molecular weights,¹⁶ which is very challenging especially for organocatalytic photo-ATRP¹⁷ and photo-RCMP.⁴⁸ By contrast, the polymerization targeting DP as 5000 by Cat.3 without hydroxyl group gives a molecular weight severely deviating from the theoretical value with a broad M_{w} distribution (D = 1.70, run 12). The polymerization with a DP_{target} of 5000 by Cat.4 obtains a much lower conversion of 67% and very poor control over the molecular weight (D =2.48, run 13). In addition, a much lower conversion and much poorer controllability are observed in the polymerizations of MMA at $DP_{target} = 5000$ by other reported excellent photo-RCMP catalysts (Table S4), including 1',3'-dihydro-8methoxy-1',3',3'-trimethyl-6-nitrospiro[2H-1-benzopyran-2,2'-(2H)-indole] (Cat.9), and 1'-diethyl-2,2'-cyanine iodide $(Cat.10)_{1}^{21}$ compared with those by Cat.1. The monomer conversions in 39 h are 13 and 32%, respectively. The molecular weights severely deviate from the theoretical values, and/or the $M_{\rm w}$ distributions are very broad. These results demonstrate the superiority of Cat.1 and suggest strong intramolecular hydrogen bond effects in photo-RCMP targeting a high molecular weight.

Scope of Monomers. The polymerization is amenable to a variety of functional methacrylates using **Cat.1**. Table 2 (runs 1–6, 8–9) summarizes the polymerizations of hydrophobic and hydrophilic methacrylates with butyl (BMA), lauryl (LMA), 2,2,2-trifluoroethyl (TFEMA), poly(ethylene glycol) (PEGMA), 2,2,3,4,4,4-hexafluorobutyl methacrylate (HFBMA), (dimethylamino)ethyl (DMAEMA), benzyl (BzMA), and 2-methoxyethyl (MEMA) groups. Low-dispersity (D = 1.03-1.35) polymers are obtained with high conversions (mostly >90%) within 10 h in all cases. These results clearly demonstrate the high monomer versatility of **Cat.1**. In

addition, Cat.1 can efficiently mediate the polymerization of fluorinated acrylate (HFBA), with nearly complete monomer conversion within 10 h and a very narrow M_w distribution (D =1.20), which might due to that the electron-withdrawing fluorine atoms facilitate the homolysis of carbon-iodine (run 7). Mediated by Cat.1, the polymerizations of BzMA and MEMA with a DP_{target} of 5000 are also efficient and well controlled, affording 67-99% conversions in 24 h as well as a high $M_{\rm n}$ s of 652–684 kg/mol close to the theoretical values and a narrow D of 1.42 (runs 10-11).¹⁹ Under the same conditions, Cat.3, in the absence of an intramolecular hydrogen bond, gives a much lower conversion in 24 h in the polymerization of BzMA targeting DP as 5000 (run 12) than that by Cat.1 (26% versus 67%). The conversion only increases to 33% by extending the reaction time to 39 h, and the molecular weight is broadly distributed (D = 1.68). For the polymerization of MEMA, Cat.3 also yields a much lower conversion (53% versus 99%) and a broader M_w distribution (D = 1.60 versus 1.42). In addition, the molecular weight obtained by Cat.3 is far from the theoretical value. The best pyridine N-oxide (Cat.4),¹⁸ was also used for the polymerizations of BzMA and MEMA with a DP_{target} of 5000. Much like Cat.3, the polymerizations by Cat.4 obtain much lower conversions of 28% and very poor control over molecular weights (runs 15-16). These results further suggest that intramolecular hydrogen bond effects exist in the highmolecular-weight photo-RCMP of different monomers.

Insights into the Effects of the Intramolecular Hydrogen Bond and the Superiority of Cat.1. *Evidence* of the Intramolecular Hydrogen Bond. The polymerization results by Cat.1 versus those by Cat.3 and Cat.4 suggest that the intramolecular hydrogen bond of Cat.1 might be key to its superiority in synthesizing high-molecular-weight polymers. In order to get insights into the effects of the intramolecular hydrogen bond, X-ray analysis was conducted, which shows the hydrogen bond between -OH and O^- in Cat.1 with the H…O distance of 1.81 Å (Figure 2). In addition, during the



Figure 2. Structure of Cat.1.

polymerization process calculated by DFT, such an intramolecular hydrogen bond exists in the optimized structures of the complexes, including I_2 ...Cat.1 and T...Cat.1, as well as other intermediates involving Cat.1 (see Supporting Information). In the ¹H NMR spectrum, the chemical signal of -OHin Cat.1 is located in a lower field (around 8.4 ppm), compared with that (around 3.5 ppm) of its precursor before oxidation ((1*R*,2*S*)-2-(dimethylamino)-1,2-diphenylethan-1ol) (Figure S10), indicating the existence of hydrogen bonding between -OH with O^{-} .⁴⁹ For further confirmation, we performed infrared (IR) spectrometry analysis for Cat.1 and its precursor. The O–H stretch band for the precursor is sharp around 3500 cm⁻¹ when no O–H···O⁻ bonding is present (Figure S11), while the IR spectrum of **Cat.1** shows a smooth absorption peak around 3416 cm⁻¹, further supporting the intramolecular hydrogen bonding (Figure S11).⁵⁰

Slower Radical Generation Due to the Intramolecular Hydrogen Bond. A radical trap experiment was performed using toluene- d_8 (90%)/acetonitrile- d_3 (10%) as the solvent (a model of the MMA medium),¹⁸ in which we irradiated CPI (80 mM) and 2,2,6,6-tetramethylpiperidine-1-oxyl (TEMPO, 120 mM) as a radical trap with or without a catalyst (40 mM). Figures S4, S6, and S7 show the ¹H NMR spectra of the reaction mixture. After 1 h, new peaks appear and match those of the pure CP-TEMPO independently prepared. Without Cat.1, CPI could dissociate to produce radicals with the conversions of 18, 54, and 70% in 1, 2, and 3 h, respectively, while higher corresponding conversions of 34, 83, and 98% are observed in the presence of Cat.1, demonstrating that Cat.1 promotes the dissociation of R-I to generate the alkyl radical. In addition, the radical trap experiment shows that 49% of CPI dissociate to produce radicals in 1 h by Cat.3, which is higher than that by Cat.1 (34%). This suggests that Cat.3 without an intramolecular hydrogen bond can lead to faster C-I cleavage, because of the increased electron density on the O⁻ moiety and the thereby enhanced halogen bonding. The quantitative electrostatic potential (ESP) analyses carried out using the Multiwfn 3.8 $program^{51-53}$ show that the most negative point on the ESP map is around the O⁻ moiety in each catalyst and the ESP_{min} of Cat.1 (-48.98 kcal/mol) is much larger than that of Cat.3 (-55.71 kcal/mol), supporting the lower electron density on the O⁻ moiety of Cat.1 than that for Cat.3 (Figure 3). In addition, the DFT calculations indicate that the addition



Figure 3. Color mapped isosurface graph of ESP of (a) **Cat.1** and (b) **Cat.3** generated with Multiwfn 3.8 program^{51,52} together with the visual MD program.⁵³

of Cat.3 reduces the dissociation energy of MMA-I from 31.3 to 26.3 kcal/mol (Scheme S1), which is lower than that by Cat.1 (29.9 kcal/mol). These studies indicate that, compared with Cat.1 bearing an intramolecular hydrogen bond, Cat.3 is more conducive for promoting the formation of the radical, but gives a lower monomer conversion in the polymerizations targeting a high DP. This should be related to the predominant deactivator species, the efficiency of deactivation, and the preservation of "livingness".

Formation of the l_2 /Cat.1 Complex. UV-vis absorption spectroscopic analysis (Figure 4a) shows that, under irradiation, the absorption peak intensity of the polymerization system is gradually enhanced, and the shape is greatly changed, which centers at 365 and 297 nm and perfectly matches that for the I_2 /Cat.1 mixture. Notably, compared with I_2 alone at the same concentration, the I_2 /Cat.1 mixture exhibits an absorption peak with a much higher intensity and different shape, indicating the complexation of I_2 with Cat.1. These results suggest that I complexed or captured by Cat.1 is so active that it tends to recombine with another one to generate the I₂/Cat.1 complex in the polymerization medium, as confirmed by a very fast color variation (within 10 min) from colorless to yellowish brown of the polymerization system (Figure 4a). Thus, the I_2 /Cat.1 complex gradually accumulates during the polymerization process and enhances the light absorption intensity of the reaction system. In addition, the $I_2/$ Cat.1 complex contributes to a wide visible light wavelength range extended to about 600 nm, so polymerizations are highly efficient mainly under visible light irradiation. The optimized structures of the complexes I2...Cat.1 and I2...(Cat.1)2 by DFT calculations show I...O distances of 2.60 and 2.83 Å (Figure 4b), respectively, suggesting the complexation and supporting the above deductions.^{54,55}

Identification of the Predominant Deactivator by DFT *Calculations*. Subsequently, DFT calculations of the deactiva-tion process were performed.^{18,29,54} Figure 4c shows the energy profiles of reactions 3–5. As the ΔG_3 value for **Cat.1** is calculated to be -15.6 kcal/mol, reaction 3 proceeds exothermically so that the reaction of the two 'I---catalyst radicals results in readily forming $I_2 \cdots (Cat.1)_2$. $I_2 \cdots (Cat.1)_2$ subsequently releases one catalyst molecule to generate I2... Cat.1 since reaction 4 is also greatly exothermic by 8.7 kcal/ mol. Reaction 5, which releases the second catalyst to generate I₂ and Cat.1, is slightly exothermic ($\Delta G_5 = -0.2$ kcal/mol). These results indicate that among the possible four deactivators, I2...Cat.1 and I2 are predominantly accumulated during the polymerization, which is consistent with the results of the UV-vis absorption analysis. When Cat.3 was employed, the processes of generating $I_2 \cdots (Cat.)_2$ and $I_2 \cdots Cat.$ are also exothermic, but the reaction 5 of generating I_2 is endothermic $(\Delta G_5' = 4.4 \text{ kcal/mol})$. Therefore, $I_2 \cdots Cat$ rather than I_2 should be a predominant deactivator for the Cat.3 system. The work of C. Laurence et al. indicated that there is a satisfactory relationship between the ESP_{min} (electron density) of the Lewis base (B) and the equilibrium constant to form the $B \cdots I_2$ complex.⁵⁶ As mentioned above (Figure 3), we found that the ESP_{min} of Cat.1 (-48.98 kcal/mol) is much larger than that of Cat.3 (-55.71 kcal/mol), which corresponds to a weaker halogen bonding between Cat.1 and I2. These studies confirm that the intramolecular hydrogen bond in Cat.1 facilitates the release of the catalyst (activator) and I2, due to the reduced electron density on the O⁻ moiety and the thereby weakened halogen bonding.

DFT Calculations on the Deactivation Process. Reaction 6 plays an important role in the deactivation process due to the accumulation of I₂...Cat. for both Cat.1 and Cat.3. The energy barrier ΔG_6^{\ddagger} for **Cat.1** is small (13.9 kcal/mol), and thus the reaction can readily proceed (Figure 4d). The reaction is calculated to be exothermic ($\Delta G_6 = -5.6$ kcal/mol). The deactivation process with Cat.3 is not so favorable as that by **Cat.1**, both dynamically and thermally $(\Delta G_6^{\ddagger} = 15.3 \text{ kcal/mol}, \Delta G_6' = -4.7 \text{ kcal/mol})$. In addition, in the **Cat.1** system, I₂ is another predominant deactivator. The DFT calculation suggests that the deactivation by I_2 is more efficient, as it is barrierless (for details, please see the Supporting Information) and thermally feasible ($\Delta G_7 = -4.1$ kcal/mol). As shown in Figure S13, the energy profiles of reactions 3–6 by Cat.4 are very similar to those using Cat.3. This is consistent with their very comparable catalytic performance in photo-RCMP. Through in situ NMR experiments (Figure S8), it is found



Figure 4. (a) UV-vis absorption spectra of bulk polymerization systems by Cat.1; the systems were diluted with MMA by 200 times before analysis (with the original CPI and Cat.1 concentration of 47.0 and 23.5 mM, respectively). Inset shows color variation of the polymerization system after 0 min(I), 10 min(II), 1 h(III), and 10 h(IV) (run 2, Table 1). (b) Optimized structures of I_2 ···Cat.1 and I_2 ···(Cat.1)₂ complexes by DFT calculations. Free energy profiles of reactions 3–5 (c) and 6–7 (d).

that in the system of CPI with **Cat.3** and **Cat.4**, under irradiation, only ca. 54 and 45% of CPI is retained after 4 h, respectively. By contrast, under the same conditions, ca. 78% of CPI is intact in the system with **Cat.1**, indicating the more reversible radical generation and more effective deactivation by **Cat.1** than those by **Cat.3** and **Cat.4**, and demonstrating the intramolecular hydrogen bond effects on the deactivation process.

Hydrogen Bond Effect Based on Modifying Electron Density. As experimentally observed and theoretically supported by DFT calculations, the "hydrogen bond effect" is based on modifying the electron density of the O⁻ moiety in N-oxide via H-bonding, which affect the release of I_2 from the I_2 ...Cat. complex and thereby the controllability of the polymerization. In another way, Goto and co-workers optimized the catalytic performance of pyridine N-oxides based on adjusting the electron density of the O⁻ moiety by introducing different substituents,¹⁸ although these pyridine Noxides are unable to give high-molecular-weight polymers with narrow distribution. Two other amino alcohol N-oxides (Cat.5 and Cat.6, Table S5) were also synthesized. Compared with Cat.1, Cat.5 has higher steric hindrance but similar electron density around the catalytic center (ESP analyses in Figures 3a and S13a). Cat.1 and Cat.5 obtain very similar results for the polymerizations whether targeting DP as 200 or 5000 (runs 1-4, Table S5). Cat.6 is an analog of Cat.1, with one phenyl replaced by a benzyl group, which weakens the intramolecular H-bonding and increases the electron density of the O⁻ moiety

(ESP analyses in Figures 3a and S13b). With the $DP_{target} = 200$, Cat.6 achieves similar MMA polymerization results as Cat.1 (run 5, Table S). In the synthesis of high-molecular-weight PMMA ($DP_{target} = 5000$), Cat.6 affords much worse controllability on the polymerization (D = 1.83) than Cat.1 (run 11, Table 1 versus runs 6, Table S5). The polymerizations were also conducted employing pyridine N-oxides with different substituents as catalysts (Cat.4, Cat.7, and Cat.8). As shown in Tables 1 and S5, with $DP_{target} = 200$, all the three pyridine N-oxides can achieve efficient polymerizations of MMA with excellent controllability. For these three catalysts, the electron donating ability order of their substituents from low to high is Cat.8 (4-Ph) < Cat.7 (4-Me) < Cat.4 (4piperidyl) (ESP analyses in Figure S13). While the controllability of the polymerization mediated by them is slightly improved with an opposite order: Cat.4 < Cat.7 < Cat.8. That is, the controllability of polymerization slightly improves with the decrease of electron density of the Omoiety in the catalyst. The MMA polymerizations targeting DP as 5000 by these pyridine N-oxides (run 13, Table 1; runs 8 and 10, Table S5) obtain worse controllability and/or much lower conversions than those by amino alcohol N-oxides, but clearly indicate a similar rule, i.e., the lower the electron density of the O⁻ moiety, the more controllable the polymerization is in the synthesis of high-molecular-weight polymers. These results further highlight the advantages of our catalytic system in the synthesis of high-molecular-weight polymers and support our hypothesis of the hydrogen bond effect, which is

based on modifying the electron density of the O^- moiety in N-oxide via H-bonding.

These mechanism studies support our original conjecture and reveal that the intramolecular hydrogen bond of the Noxide catalyst modifies the electron density of N-oxide, and thereby facilitates the regeneration of the catalyst (activator) and release of I_2 as a predominant effective regulator of radical concentration. This promotes the deactivation process, and thus lowers the radical concentration and suppresses the sidereactions, which prevents the loss of the livingness due to the extremely low concentration of deactivators. In addition, Cat.1 (activator) is regenerated in the process of releasing I₂, thus ensuring rapid activation and finishing the catalytic cycle. Therefore, amino alcohol N-oxides that contain an intramolecular hydrogen bond achieve much higher polymerization efficiency within extended reaction times and much better controllability over high molecular weights compared with other studied catalysts.

Plausible Mechanism. Based on above studies, we proposed the mechanism by Cat.1 (Scheme 2). A complex





of dormant species and catalyst is initially formed. Subsequently, this complex is excited under irradiation, and the complex in the excited state dissociates to generate an alkyl radical and the complex I…Cat.. This is the activation process that is widely recognized.^{18–28,48,57} Notably, under our experimental conditions, the radical trap experiments show that CPI could dissociate to produce radicals without the catalyst (Figure S4). In addition, the oligomer of MMA is produced (run 5, Table 1) in the absence of the catalyst, suggesting the direct photoexcitation of R-I (initiator/ polymer-I). After being irradiated for 3 h, the absorption peak of I2 could be clearly seen in the UV-vis spectrum (Figure S5) of CPI resolved in MMA with the same concentration as that of the bulk polymerization system (run 2, Table 1), further supporting the direct photoexcitation of R–I (initiator/polymer–I). Thus, there is a second activation process, that is, the decomposition of the excited R-I produces radicals, and the generated I is complexed by the catalyst. Then, the formed alkyl radical (R) triggered orderly chain propagation, while the iodine radical complexed by the catalyst recombines with another one to generate the complex I2... $(Cat.)_2$. The subsequent release of the catalyst leads to the generation of I2...Cat. as one deactivator. The intramolecular hydrogen bond promotes the dissociation of the I_2 ...Cat. complex, regenerating the catalyst (activator) and releasing I_2

as another more effective deactivator. The deactivation reaction produces dormant species and I or I…Cat.. In subsequent reactions, the former (R-I) is activated to regenerate radicals, while the latter (I or I…Cat.) produces deactivators.

In summary, a novel and highly efficacious photo-RCMP system using amino alcohol N-oxide as the catalyst has been developed, allowing access to controlled high-molecular-weight polymers of different methacrylates ($M_{\rm p} = 497 - 815 \text{ kg/mol}, D$ < 1.5) for the first time in photo-RCMP. The monomer conversion is nearly quantitative under simulated or natural sunlight irradiation. It is found that the intramolecular hydrogen bond in amino alcohol N-oxides plays a key role for the controllability and conversion in high-M_w-polymer synthesis. The insights of the hydrogen effects prove to modify the electron density of N-oxide and thereby facilitate the regeneration of the catalyst (activator) and release of I₂ as a predominant effective regulator of radical concentration by the studies of X-ray analysis, control experiments, DFT calculation, UV-vis absorption spectra, etc. The current work provides a new strategy for the development of highly efficient and wellcontrolled catalytic systems for organocatalytic photo-CRP, in particular to the synthesis of high-molecular-weight polymers.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acscatal.2c03246.

Experimental procedures, characterization, and DFT calculations (PDF)

Crystallographic information for Cat.1 (CIF)

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Notes

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